



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

001895
D412-702-313

Job Sheet 174810



Part No: D412-702-313

Job Qty: 2 ea

Part Name: Harness Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/22/18

Job Tracking No:

Due Date: 3/29/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV 5 SHEET 49 IPP Rev:A new issue DD 10.04.30 verified:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	3/28/18	3/28/18	0.00	0.00	Start Up Small Fab-3		
100	Small Fab	2 pcs	3/29/18	3/29/18	0.00	0.47	Small Fab-6		
110	QC	2 pcs	3/29/18	3/29/18	0.00	0.00	QC5		
120	Packaging	2 pcs	3/29/18	3/29/18	0.00	0.00	Packaging3-2		
130	QC21-FG	2 Ea	3/29/18	3/29/18	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3570-2	Bracket	2 Ea (1 ea)	90-Start up Operation	F145461
D4088-043	Shoulder Harness	2 Ea (1 ea)	90-Start up Operation	F161903
MS21042L3	Nut	8 Ea (4 ea)	90-Start up Operation	5038764
MS24694-S50	Screw	8 Ea (4 ea)	90-Start up Operation	5034410
NAS1149D0332J	Washer	8 Ea (4 ea)	90-Start up Operation	5020606

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3570-2	2	10	0
	D4088-043	2	18	0
	MS21042L3	8	2,682	0
	MS24694-S50	8	360	0
	NAS1149D0332J	8	3,440	0

Part Specifications

Specifications could not be found.

Plex 3/22/18 7:15 AM dart.lacelle.linda

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		Skid-tube ☐ Machining ☐ Thermoform ☐		Against Department/Process Cross tube ☐ Water Jet ☐ 1. Eng. Coord. ☐ Packaging Supplier ☐ Engineering Quality Other ☐	
Date : _____		Step #: _____		Container No: S054042 Part: D412-702-313 Job No: 174810 Serial No/ Batch: S054042 Revision: _____ Inspector: _____ Date: 03/22/18		MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval	
Description W'							

Root Cause			
Environment	☐	No Re-verification	☐
Design	☐	Operator	☐
Doc/Data	☐	Offset/Setup	☐
Equip/Tooling	☐	Supplier	☐
Handling/Pre	☐	Training	☐
Material	☐	Use for Testing	☐
Internal Transport	☐	Poor Information	☐
Tribal Knowledge	☐	Rushing	☐
LOA	☐	Product Improvement	☐
Substation	☐	Process Improvement	☐
Past Expiry Date	☐	Manufacturing Process	☐
Misidentified	☐	Past Due	☐
OTHER : _____			

Power Loss/Surge	☐	Positioned Wrong	☐
Folio/Program	☐	Outside Dimensions	☐
Grain	☐	Over/Under tolerance	☐
Weld	☐	Part Incorrect	☐
Wrong Stock Pulled	☐	Part Lost/Missing	☐
Out of Sequence	☐	Part Moved	☐
Off-set	☐	Drawing	☐
Mislabeled	☐	Finish	☐
Fit/Function	☐	Misread	☐
Misaligned/off center	☐	Turning Sequence	☐